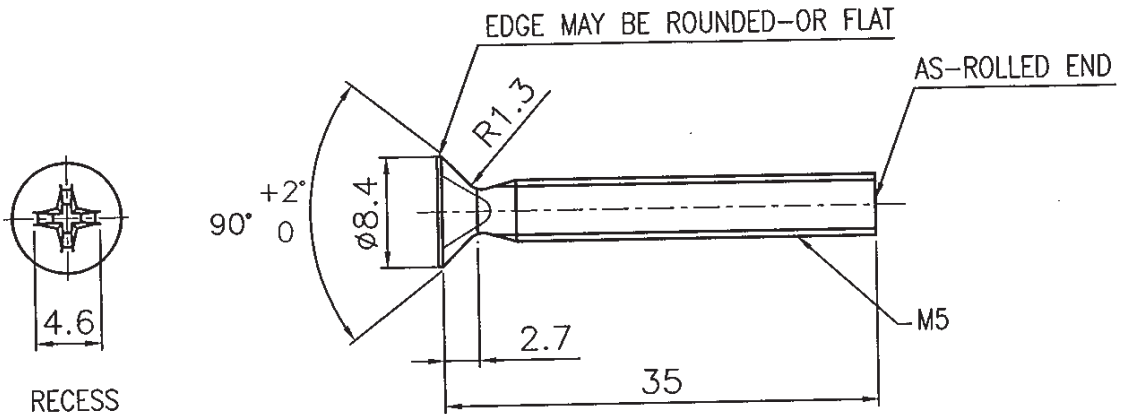


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0-6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	ABOVE 4000
TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.						PROTO/PILOT/PRODUCTION			
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM									

UNCONTROLLED



NOTE:

1. ALL OTHER DETAILS ARE AS PER IS:7485-1985.
2. MATL: SUS304 / IS:3506-79,Gr-A2-70 STAINLESS STEEL.

N1	0.025	N2	0.05	N3	0.1	N4	0.2	N5	0.4	N6	0.8	N7	1.6	N8	3.2	N9	6.3	N10	12.5	N11	25	N12	50
<p>SL No. QTY DRG. / STOCK No. DESCRIPTION SIZE MATERIAL</p> <p>DETAIL PARTS</p> <p>PRODUCT JAIPUR METRO CARS</p> <p>SURFACE TREATMENT</p> <p>APPROVED BMT 04/09/2012</p> <p>CHECKED SP 03/09/2012</p> <p>DRAWN JRP 03/09/2012</p> <p>30 555-29027 M-CAR REF DRG</p> <p>28 555-29026 DT-CAR SCALE</p> <p>QTY NEXT ASSY MODEL</p> <p>DRG No. 555-29228</p> <p>Wt (Kg) 1 OF 1</p> <p>ALT</p>																							
<p>BEML LIMITED</p> <p>TO BANGALORE COMPLEX</p> <p>BANGALORE 560 075</p> <p>SCREW F.H</p>																							